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**Eleventh Session of the Round Table for Parliamentarians
 United Nations Convention to Combat Desertification (UNCCD)
 (21-22 October 2015, Turkey)**

Provisional Agenda

21 October 2015	
09h00 – 10h00	Registration of participants
10h00 – 11h30	Participation in the Round Table with Ministers: <ul style="list-style-type: none"> - Framing of legislation to protect and rehabilitate land
13h00 – 15h00	Lunch break
15h00 – 15h30	Presentation of the report of the Steering Committee by Hon. Haroun Kabadi, President of the Parliamentarians Steering Committee
15h30 – 17h30	Item I <ul style="list-style-type: none"> - Panel discussion: Land based adaptation: a pathway to become resilient to climate change
17h30 – 18h00	Item II <ul style="list-style-type: none"> - Election of a drafting Committee for the preparation of a Declaration by Members of Parliaments
Evening Reception, organized by the Grand National Assembly of Turkey	

21 October 2015	
1000 – 1130	Continuation of Item II <ul style="list-style-type: none"> - Consideration of the draft Declaration by Members of Parliaments - Adoption of the Declaration
1130 – 1200	Break
1200 – 1230	Election of a new Steering Committee and Declaration by the incoming President
1230 – 1300	Closing ceremony: <ul style="list-style-type: none"> - Statement by Mrs. Monique Barbut, Executive Secretary of the UNCCD - Statement by Hon; Haroun Kabadi , President of the Parliamentarians Steering Committee - Statement by the President of the Grand National Assembly of Turkey, Hon. Cemil Çiçek