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**Eleventh Session of the Round Table for Parliamentarians  
 United Nations Convention to Combat Desertification (UNCCD)  
 (21-22 October 2015, Turkey)**

**Provisional Agenda**

<b>21 October 2015</b>	
<b>09h00 – 10h00</b>	Registration of participants
<b>10h00 – 11h30</b>	Participation in the Round Table with Ministers: - Framing of legislation to protect and rehabilitate land
<b>13h00 – 15h00</b>	Lunch break
<b>15h00 – 15h30</b>	Presentation of the report of the Steering Committee by Hon. Haroun Kabadi, President of the Parliamentarians Steering Committee
<b>15h30 – 17h30</b>	Item I - Panel discussion: Land based adaptation: a pathway to become resilient to climate change
<b>17h30 – 18h00</b>	Item II - Election of a drafting Committee for the preparation of a Declaration by Members of Parliaments
<b>Evening Reception, organized by the Grand National Assembly of Turkey</b>	

<b>21 October 2015</b>	
<b>1000 – 1130</b>	Continuation of Item II <ul style="list-style-type: none"> <li>- Consideration of the draft Declaration by Members of Parliaments</li> <li>- Adoption of the Declaration</li> </ul>
<b>1130 – 1200</b>	Break
<b>1200 – 1230</b>	Election of a new Steering Committee and Declaration by the incoming President
<b>1230 – 1300</b>	Closing ceremony: <ul style="list-style-type: none"> <li>- Statement by Mrs. Monique Barbut, Executive Secretary of the UNCCD</li> <li>- Statement by Hon; Haroun Kabadi , President of the Parliamentarians Steering Committee</li> <li>- Statement by the President of the Grand National Assembly of Turkey, Hon. Cemil Çiçek</li> </ul>